

KMPR 1025 – run sheet

Kayaku Advanced Materials

nanyte.com/photoresists/kmpr-1025 · last updated 2026-09-12

Thickness: 21.5–87 μm

Softbake: 100 °C (95–105 °C) · hotplate

Exposure dose – dose by film thickness

Film thickness	Dose
21–30 μm	500–645 mJ/cm^2
31–55 μm	665–1055 mJ/cm^2
56–80 μm	1070–1465 mJ/cm^2

Post-exposure bake: 100 °C (95–105 °C) · hotplate

Develop: Developer 2.38 % TMAH (0.26 N) aqueous alkaline developer; SU-8 developer (solvent) may be used instead · Rinse After TMAH, spray rinse with de-ionized water for 20 s and blow dry with filtered air or nitrogen. After SU-8 developer, spray with fresh developer for about 10 s, then isopropyl alcohol for another 10 s, then blow dry – a white film during the IPA rinse means the film is under-developed and needs more developer. · Method immersion, spray or spray-puddle